



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM621A1001101 S5330

Job Sheet 179347



005189

Part No: RBEM621A1001101 S5330

Job Qty: 1 ea

Part Name: Wide Tabs Folding Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/18/18

Job Tracking No:

Due Date: 8/18/18 30

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBEM621A1001101 S5330 Rev. B IPP Rev A. 17.10.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		8/13/18	0.00	0.00	Purchasing		AUG 16 2018
110	Packaging	1 pcs		8/13/18	0.00	0.00	Packaging2		AUG 16 2018
120	QC	1 pcs		8/13/18	0.00	0.00	QC6		38
121	Small Fab	1 pcs		8/13/18	0.00	1.00	Small Fab-9		M.L.DAS
122	QC	1 pcs		8/13/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		8/13/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	1 Ea		8/13/18	0.00	0.00	QC21		9-89

Part Op 100 - Issue P/O: 40227 MANUFACTURE RBEM621A1001101 S5330 AS PER DWG Supplier: METEC Certificate
Descriptions: of conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-IM2450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

P/O: 040227

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AUG 16 2018

Fg.
sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM621A1001101 S5330P	Wide Tabs Folding Tool	1 pcs (1 ea)	100-Purchasing	5102879
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab	5075949
APP-IM2450-E GA	Case	1 Ea (1 ea)	121-Small Fab	5091432
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	5021040
RBEM621A1001101 S5330-27	Bottom Foam 6.40 X 13 X 18	1 pcs (1 ea)	121-Small Fab	5091433
RBEM621A1001101 S5330-29	Lid Foam 1.88 X 13 X 18	1 pcs (1 ea)	121-Small Fab	5091434

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM621A1001101 S5330P	1	0	0
121-Small Fab	97524A032	4	375	0
	APP-IM2450-E	1	0	0
	RB41011	1	885	0
	RBEM621A1001101 S5330-27	1	0	0
	RBEM621A1001101 S5330-29	1	0	0



Container No: S102884



Part: RBEM621A1001101 S5330

Job No: 179347

Serial No/Batch: S102884

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/16/10

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8105 21 004
8105 21 004



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040227**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040227

PO Date: 6/18/18

Due Date: 8/13/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
JUN 18 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	8/18/18 20	1 pcs IX	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
Line Item Note W/O 179347												
2		RBEM254V7003102P			Water Immersion Sensor (WIS) Test receive pcs	Firmed	8/18/18 20	1 pcs	0 pcs	1 pcs	\$1,287.00/pcs	\$1,287.00
Line Item Note W/O 179346												
3		RBEM623U4003102P			Pitch Rod Length Adjustment Tool receive pcs	Firmed	8/18/18 20	1 pcs	0 pcs	1 pcs	\$3,885.00/pcs	\$3,885.00
Line Item Note W/O 179349												
Grand Total:												\$9,604.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 6/18/18 11:12 AM dart.Lussier.Patrick

**METAL TECHNOLOGY INC.**

20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22854
Date: Aug 15, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO040227	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Aug 15, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Wide Tabs Folding Tool, drawing # RBEM621A1001101 S5330 Rev.1		Each	1	1	
Water Immersion Sensor (WIS) Test, drawing # RBEM254V7003102 Rev.1		Each	1		
Pitch Rod Length Adjustment Tool, drawing # RBEM623U4003102 Rev.1		Each	1		1
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

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Received by _____

Thank you for your order!



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
1	RBEM621A1001101 S5330 REV B	Wide Tabs Folding Tool	40227

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, August 15, 2018

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